



Zero Emission electric Vehicles enabled by harmonised circularity

# Harmonized Circularity Assessment tool

*Support material*

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# WP1 - HCA rating framework WORKSHOP

## THE METHODOLOGY

The Harmonised Circularity Assessment developed by EURECAT is devoted to assessing circularity at the product level (intermediate and/or final) assisting in decision-making from an eco-design perspective.

The HCA-tool aggregates circular, environmental, economic and social spheres' indicators (from now CEES-indicators), to obtain a final numerical value, single-indicator, which enables products' benchmarking in a holistic way.

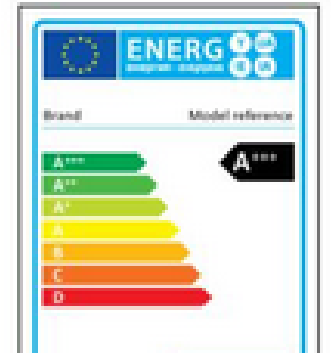
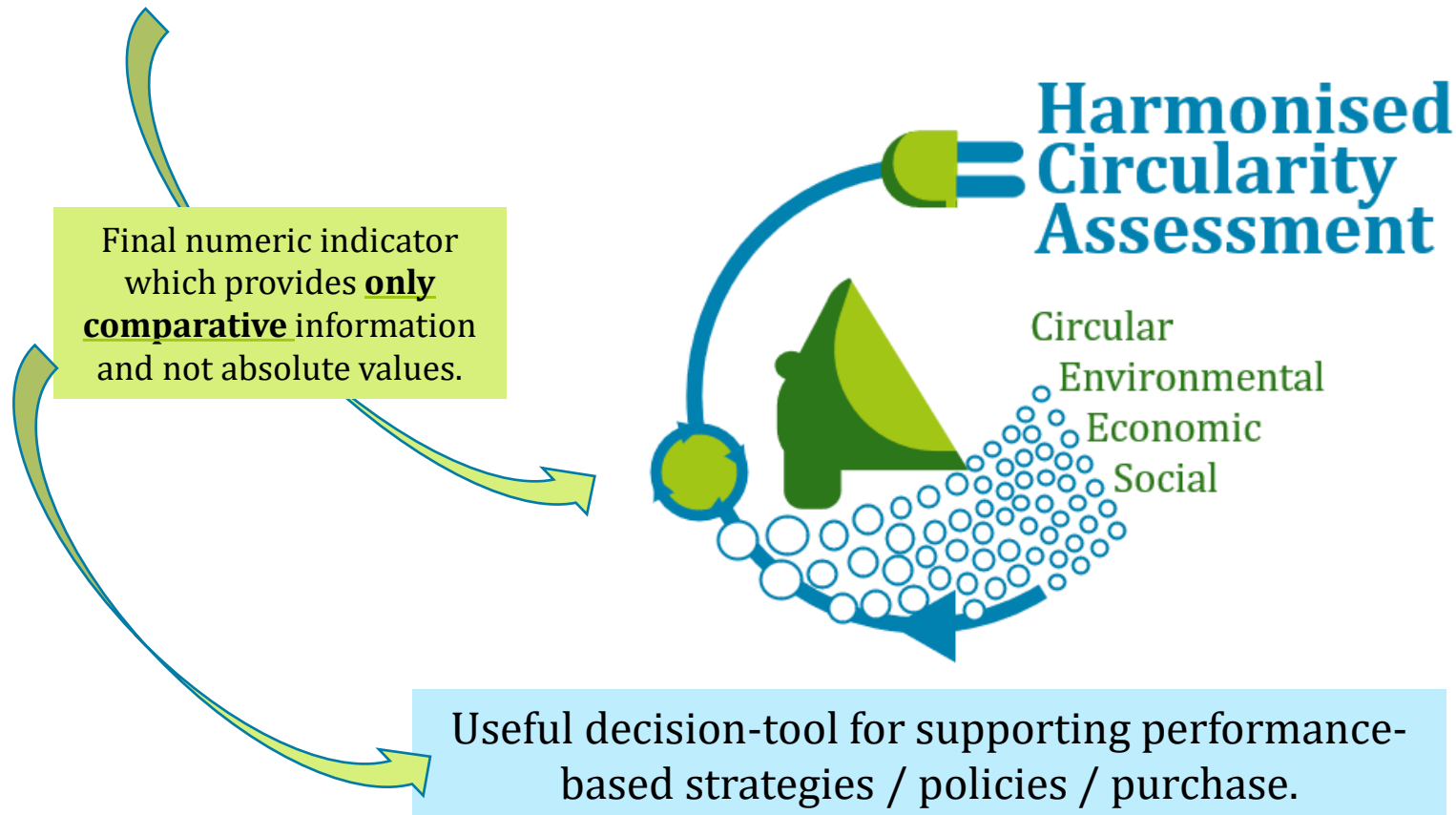
In essence, the HCA-tool enables the standardize evaluation and comparison of products, making it a useful decision-tool for supporting circular performance-based strategies.



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## THE ASSESSMENT

The HCA-tool aggregates circular, environmental, economic and social spheres' indicators, to obtain a final numerical value, single-indicator, which enables products' benchmarking in a holistic way.



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## THE ASSESSMENT



**Single comparable result:** As main “attractive” result, a single comparable value which considers all the indicators is achieved.

well received by some stakeholders  
because of its simplicity  
[the opposite also for the same reason]



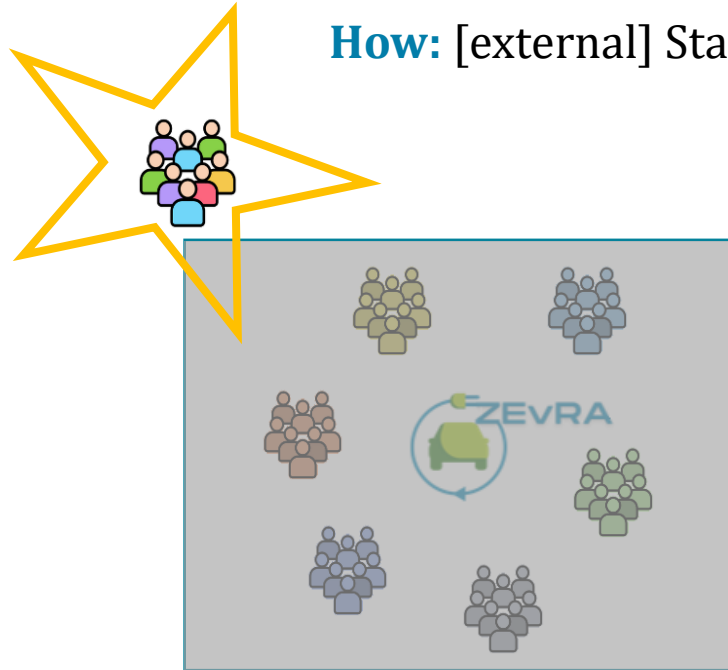
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## THE ASSESSMENT



**Aim:** to consider circular, environmental, economic and social product's performances to obtain holistic results allowing decision making processes and comparative assessments.

**How:** [external] Stakeholders' consensus rating → To look out of ZEvRA's ecosystem!



The **rating framework** of the 4 sustainability spheres & its indicators considered for the assessment remains the key step which will determine the final ranking of the intermediates/vehicle assessed.

The main objective is to capture the different “sensitivities” of the rating stakeholder sub-groups:

**WEIGHT** → rates sustainability spheres

**IMPORTANCE** → rates each of the indicators of the spheres

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## CEES – Rating methodology



### CEES-indicators Rated from 1 to 3

Low Importance (LI)  
Medium Importance (MI)  
High Importance (HI)

### CEES-spheres Rated from 0 to 100

(The score of the four categories must add up to 100)

# CEES-indicators considered within the HCA

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## CEES – INDICATORS

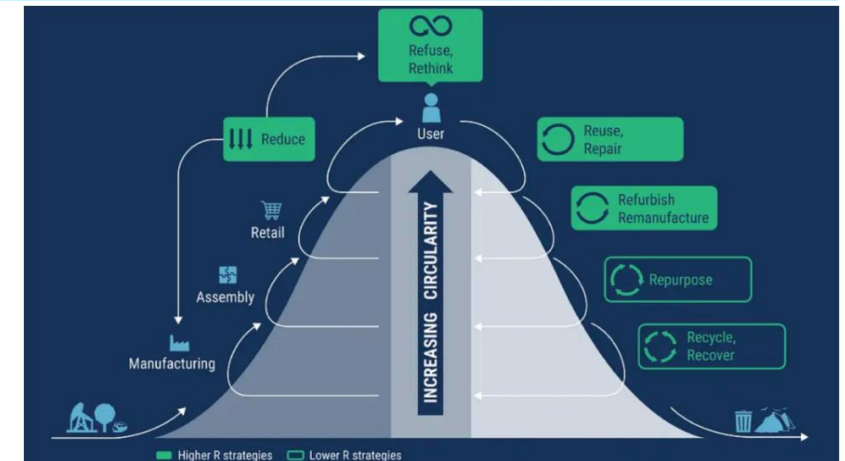
CIRCULAR



## 9(10)R's - Framework

|               |   |
|---------------|---|
| (R0) Refuse   | Avoid harmful and unnecessary materials, elements and/or components (preventing waste at the source). |
| Rethink       | Redesign products and processes to minimize environmental impact.                                     |
| Reduce        | Increase efficiency by consuming fewer resources and materials.                                       |
| Reuse         | Utilize products still in good condition for their original purpose.                                  |
| Repair        | Fix and maintain defective products to extend their usable life.                                      |
| Refurbish     | Restore and update old products to meet specified quality levels.                                     |
| Remanufacture | Use parts from discarded products to create new ones with the same function.                          |
| Repurpose     | Adapt redundant products or components for new functions.   |
| Recycle       | Process materials to create new products or resources.  |
| (R9) Recover  | Extract energy or materials from waste products.  |

*The 9R framework implies a hierarchy of circular strategies, with higher-priority actions (like Refuse and Rethink) at the top and lower-priority actions (like Recycle and Recover) at the bottom. This hierarchy prioritizes strategies that minimize resource use and environmental impact, with tighter loops being more preferred and circular*





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## CEES – INDICATORS

CIRCULAR



| R9 framework  | Indicators                    |   |
|---------------|-------------------------------|---|
| Refuse        | Unnecessary feature reduction | Measures the percentage reduction in non-essential features or elements/components in components/vehicle over time [%/CorV]             |
| Rethink       | Suppliers sustainability      | % (mass-based) of component/vehicle with sustainability recognition (organizational or product level) [%/CorV]                          |
| Reduce        | Lightweighting                | % (mass-based) of weight reduction [%/CorV]   |
| Reuse         | Reuse potential               | Nº of pieces/components designed to be incorporated (without modifications) into new/used component/vehicle production/repair [Nº/CorV] |
| Repair        | Disassembly complexity        | Disassembly depth [Nº of steps to disassemble/CorV]   |
| Refurbish     | Refurbishment potential       | Nº of pieces/components (aimed to be) refurbished (restore and update) and reintroduced into the supply chain [Nº/CorV]                 |
| Remanufacture | Remanufacturing potential     | Nº of pieces/components (aimed to be) remanufactured and reintroduced (with the same function) into the supply chain [Nº/CorV]          |
| Repurpose     | Upcycled elements             | Nº of pieces/components created from or aimed to be redundant (such as surpluses not used for its original purpose) [Nº/CorV]           |
| Recycle       | Cyclic recyclability          | % (mass balance) of recycled & recyclable material at component/vehicle [%/CorV]  |
| Recover       | Waste-to-energy               | % (mass balance) production waste sent for energy recovery [%/CorV]   |

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## CEES – INDICATORS



## ENVIRONMENTAL



| PEF impact category                    | unit                 | Definition   |
|--|----------------------|--|
| Climate Change                         | kgCO <sub>2</sub> eq | Assesses the depletion of the stratospheric ozone layer consequence of GHG emissions (CO <sub>2</sub> , CH <sub>4</sub> , NO <sub>x</sub> , CFCs, etc.)  |
| Ozone Depletion                        | KgCFC11eq            | Assesses the depletion of the stratospheric ozone layer (sun's ultraviolet radiation protection)   |
| Human toxicity - Cancer effects        | CTUh                 | Accounts for adverse health effects on humans related to cancer from toxic substance intake from air/water/soil  |
| Human toxicity - Non-cancer effects    | CTUh                 | Measures non-cancer health effects on humans from toxic substance intake from air/water/soil   |
| Particulate Matter                     | Disease incidence    | Evaluates the impact of fine particulate matter (2,5 microns) on human health (NO <sub>x</sub> and SO <sub>2</sub> as precursors)  |
| Ionising radiation                     | kBq U235             | Assesses the health effects caused by manmade radioactive releases (nuclear energy, X-rays, etc.)  |
| Photochemical Ozone Formation          | KgNMVOCeq            | Measures the formation of ground-level ozone, which can harm human health and vegetation (caused by VOCs, CO, NO <sub>x</sub> , etc.)  |
| Acidification                          | molH <sup>+</sup> eq | Evaluates the increase in acidity of water and soil systems (harmful effects to ecosystems and heritage)   |
| Eutrophication Potential - Freshwater  | KgPeq                | Assesses nutrient enrichment which could lead to overfertilization and biogeosystem imbalances in freshwater ecosystems  |
| Eutrophication Potential - Marine      | KgNeq                | Assesses nutrient enrichment which could lead to overfertilization and biogeosystem imbalances in terrestrial ecosystems   |
| Eutrophication Potential - Terrestrial | molNeq               | Assesses nutrient enrichment which could lead to overfertilization and biogeosystem imbalances in marine ecosystems  |
| Ecotoxicity freshwater                 | CTUeq                | Assesses the toxic effects of chemicals on freshwater ecosystems (estimates the number of species affected over time and space, for each unit of chemical released)                                |
| Land use                               | Pt<br>Dimensionless  | Measures the impact of land occupation and transformation on soil quality and biodiversity considering: biotic production, erosion resistance, groundwater regeneration and mechanical filtration. |
| Water Scarcity                         | m <sup>3</sup>       | Evaluates the consumption and scarcity of freshwater resources considering the availability or scarcity of water in the regions where the activity takes place                                     |
| Resource Use - Minerals and Metals     | KgSBeq               | Assesses the depletion of mineral and metal resources (reflects the ratio between the annual production of the resource and the known global reserve that is considered)                           |
| Resource Use - Fossil                  | Mj                   | Measures the depletion of fossil fuel resources (MJ is an inherent energy in all fossil fuels, oil, gas, coal, etc.)   |

\*For further information: [Life Cycle Assessment & the EF methods - European Commission](#)



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## CEES – INDICATORS

ECONOMIC



| Impact category             | unit                    | Definition  |
|-----------------------------|-------------------------|---|
| Manufacturing cost          | €/CorV                  | Reflects materials, components, manufacturing costs, costs related to sales, marketing, administration, and R&D, (cradle-to-gate stage) <b>[both components and full vehicle]</b>   |
| Use costs                   | €/V <sub>lifespan</sub> | Electricity cost during the use phase (200,000 Km) for SKODA Enyaq EV based on the average household electricity prices in the EU region (household electricity has been used since it represents between 70% and 75% of the total charging of the EVs in the EU region) <b>[only applicable to full vehicle]</b>               |
| Maintenance cost            | €/CorV                  | Regular preventive maintenance costs for the entire life cycle (200,000 km ≈ 15 years). It considers tires, brakes (brake discs front, brake linings rear, and brake pads front), and wiper blade, and includes the labour cost and number of replacements per part over the lifespan <b>[not applicable to all components]</b> |
| End-of-life cost            | €/CorV                  | encompass expenses related to decommissioning, disposal, and environmental remediation of an component/vehicle at the end of its use life <b>[both components and full vehicle]</b>   |
| Environmental externalities | €/CorV                  | Costs not directly reflected in market price which represent the broader societal and ecological consequences component/vehicle life cycle on climate change. This is monetization of GHG emission <b>[both components and full vehicle]</b>  |

# WP1 - HCA rating framework WORKSHOP

## CEES – INDICATORS

PSILCA  SOCIAL



| Psilca impact category   | unit                                | Definition   |
|--|-------------------------------------|--|
| Child labour total   | %                                   | Percentage of children aged 5-17 engaged in child labor (both formal and informal economy) in the reference year     |
| Frequency of forced labour   | <i>cases*yr/1k inhab.</i>           | Number of reported forced labor incidents annually   |
| Goods produced by forced labour  | <i>Nº in sector</i>                 | Count of goods known to be produced using forced labor   |
| Safety measures  | <i>OSHA*yr//100k emp.</i>           | Assessment of the presence and adequacy of workplace safety measures [Occupational Safety and Health Administration] |
| Fatal accidents  | <i>cases*yr/100k emp.</i>           | Rate of work-related fatalities per 100,000 workers  |
| Non-fatal accidents  | <i>Cases*yr/100k emp.</i>           | Rate of non-fatal work-related injuries per 100,000 workers  |
| Unemployment   | %                                   | Percentage of population ages 15-64 in reference year  |
| Drinking water coverage  | <i>% inhab.</i>                     | Proportion of population with access to safe drinking water  |
| Pollution  | <i>DALYs*yr/1k inhab.</i>           | Disability-Adjusted Life Years due to indoor and outdoor air and water pollution                                     |
| Net migration  | <i>‰</i>                            | Difference between immigrants and emigrants in a reference year  |
| Contribution of the sector to economic development                             | <i>% GDP</i>                        | Sector's share in the country's total Gross Domestic Product   |
| Promoting social responsibility  | <i>Nº of companies/sector</i>       | Assessment of a sector's efforts to promote social responsibility  |
| Anti-competitive behaviour or violation of anti-trust and monopoly legislation | <i>cases*yr-frame(5)/100k empl.</i> | Number of reported incidents of anti-competitive practices annually  |

*converted to*

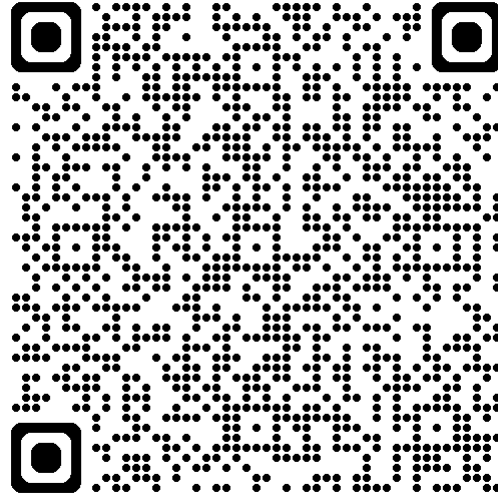
**medium risk hours**

\*For further information: [openLCA Nexus: The source for LCA data sets](#)



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Lets rate!



<https://forms.office.com/e/5hZcU7pZWP>

Thanks

eurecat  
Centro Tecnológico

